

# **ENGINEERING CHANGE NOTICE** **DART AEROSPACE LTD**

*MPP*

Date:	12.09.27	Job No.:	RD3340	ADR Yes/No:	N	ADR Date:		ECN #:	12- 660
Product No.:	D139-799	Created By:	RF	Approved By:	<i>[Signature]</i>				
Product Name:	Maintenance Kits Installations	Checked By:	<i>[Signature]</i>						

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	IE		DQA / QA Coord.	Y	PS	
Production Manager / Coord.	Y	LL/MF		QC Coordinator	Y	ED	
Purchasing Coord.	N	CL		Customer Support	Y	SW/LM	
Production Engineering Coord.	Y	DD		Customer Technical Support	Y	MB/DS	
Production Engineering Coord.	Y	JLM		Marketing	Y	HM	
Customer Order Processing	N	RM					

Reason for Change: Add D139-799-029 & Revise drawings

Documents Affected:

IIN-D139-799 Rev. G	MDL-D139-799 Rev. I
ICA-D139-799 Rev. 6	
D4093 Rev. D	
D4527 Rev. B	
D4722 Rev. A	

PAPERWORK UPDATE ☐ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RF	MDL-D139-799 Rev. I	
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		
11	Update Product Specification Files	Y	KJ		
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		
17	Update / Verify ARC Database	Y	KJ		
18	Create / Update Change Record Form / Item Card Database	Y	KJ	See below	
19	Create / Update PPP's	Y	KJ		
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	Y	KJ		
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		
24					

Description / Action:

Create BOM/routing for D4722 Rev. A

Update BOM/routing for D4093/ D4527 per above Revisions

Now D139-799-011 /-012 @ CHG 004; D139-799-112 @ CHG 002; D139-799-029 @ CHG 001

Rework W/O in production & stock D4093-1 & D4093-3 adding 0.080" diameter holes per D4093 Rev. D

Rework W/O in production & stock D4527-1 & D4527-3 adding 0.080" diameter holes per D4527 Rev. B

Add new paperwork to all D139-799 kits in stock & in production

Rework D139-799-011/-012/-112 kits in stock

Ok to ship D139-799-029 kits to Augusta

*See pages for Rev. K*  
*PTO*  
*MF*  
*12-11-09*  
*None in production*

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_

## List Lots

Friday, November 09, 2012 11:33:45 AM

Page 1 of 1

Criteria : Item ID: d4092-042 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D4092-042 Maintenance Step Assembly	Main Warehouse FG	83354	6/21/2012	4.0000		QC21		
Total:				4.0000				

o wip

Rework  
#92880

## List Lots

Friday, November 09, 2012 11:33:30 AM

Page 1 of 1

Criteria : Item ID: d4093-1 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D4093-1 Bracket	Main Warehouse ST195	82766	6/27/2012	1.0000		QC21		
	Main Warehouse ST195	85941	6/27/2012	6.0000		QC21		
Total:				7.0000				

O wip Rework # 92879

## List Lots

Friday, November 09, 2012 11:33:34 AM

Page 1 of 1

Criteria : Item ID: d4093-3 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D4093-3 Bracket	Main Warehouse ST139E	83639	6/21/2012	3.0000		QC21		
	Main Warehouse ST195	77850	4/25/2012	1.0000		QC21		
	Main Warehouse ST195	80084	4/25/2012	1.0000		QC21		
	Main Warehouse ST195	82767	6/13/2012	4.0000		QC21		
Total:				9.0000				

O wif

# 92828

## List Lots

Friday, November 09, 2012 11:34:26 AM

Page 1 of 1

Criteria : Item ID: d4527-1 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
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D4527-1 Bracket	Main Warehouse ST195	80088	6/12/2012	6.0000	QC21		
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Total: 6.0000

O wip

Rework  
# 92876

## List Lots

Friday, November 09, 2012 11:33:04 AM

Page 1 of 1

Criteria : Item ID: d4527-3 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D4527-3 Bracket	Main Warehouse ST195	77208	4/13/2012	1.0000		QC21		
	Main Warehouse ST195	80086	6/12/2012	5.0000		QC21		
Total:				6.0000				

O wip

# 92897

# List Lots

November-02-12 11:01:55 AM

Page 1 of 1

Criteria : Item ID: D139-799-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D139-799-011 Maintenance Step	Main Warehouse FG023	82142	10/04/12	3.0000	QC21	CHG003	
	OFFSHORE FG	80905	9/19/12	1.0000	QC21	CHG003	
Total:				4.0000			

# 92882

Ø wip

pull from stl  
drill holes<sup>u</sup> D4092-041  
per drawing ~~123~~ D4093, Rev. 0

add/remove in kit

Rework  
D4093-1/3  
LD4092-041

19

## List Lots

November-02-12 11:01:58 AM

Page 1 of 1

Criteria : Item ID: D139-799-012 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D139-799-012 Maintenance Step	Main Warehouse FG023	82143	10/22/12	3.0000		QC21	CHG003	
	Main Warehouse FG023	82763	10/22/12	1.0000		QC21	CHG003	
	OFFSHORE FG	80906	10/22/12	1.0000		QC21	CHG003	
Total:				5.0000				

O wip

D4093-1/3

LD  
D4092-042

\* 92883



# List Lots

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November-02-12 11:02:01 AM

Criteria : Item ID: D139-799-112 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D139-799-112 Maintenance Step w/ Grab Bar, RH	Main Warehouse FG023	82572	10/15/12	1.0000	QC21	CHG001	
	Main Warehouse FG023	85720	10/15/12	2.0000	QC21	CHG001	
	OFFSHORE FG	80561	9/19/12	1.0000	QC21	CHG001	
Total:				4.0000			

O WIP

#92884

D4527-1/3  
L4526-042

~~10/15/12~~